

Guiding Formulation No. 101 „two coat system“ based on SILIKOPHEN® P 50/X

Corrosion-resistant coating for temperatures up to 450 °C/840 °F for

- industrial equipment
- chimneys
- exhaust tubes

1. primer: zinc dust		p.b.w.
Pos. 1	SILIKOPHEN® P 50/X	15.0
Pos. 2	Zinc dust Zincoli Z 620 ¹	73.0
Pos. 3	Aerosil R 972 ²	2.0
Pos. 4	Xylene	8.0
Pos. 5	n-Butanol	2.0

2. Top coat: aluminium		p.b.w.
Pos. 1	SILIKOPHEN® P 50/X	50.0
Pos. 2	Stapa 2 n.l. ³	25.0
Pos. 3	Aerosil R 972 ²	0.5
Pos. 4	Solvesso 100	24.5

¹ Stolberger Zincoli: zinc dust

² Evonik Degussa GmbH: fumed silica

³ Eckart-Werke: aluminium pigment paste, non-leafling